

Fabricant depuis 1948 • *Manufacturer since 1948*

OUR SECOND-HAND MACHINES

JOUANEL Industrie gives you the opportunity to purchase machines and equipment at rock-bottom prices!

These are second-hand machines taken back from our clients as they bought new JOUANEL equipment, or returning from trade shows and demonstration. They are completely mechanically overhauled, reconditioned up to the current standards, repainted for most of them and ready to operate for many years in your workshops.

You benefit from a 6-month guarantee for these machines.

You can consult our second-hand machines offers on our PDF file, which is regularly updated depending on the current availability...Time to take advantage of our good bargains!

www.jouanel.com

Siège social & Usine • Headquarters & factory

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Email : contact@jouanel.com



SECOND HAND MACHINES PRICES / 2024

TYPE OF MACHINE	REFERENCES	COMMENTS	GROSS PRICE EXCL. TAX €	N° INTERNES
HYDRAULIC GUILLOTINE SHEAR	CHS40060R	Revised	Price to be defined	OC4097
DECOILLER	DPF153MHM	Revised	13 460,00	OC4090
MANUAL FOLDING MACHINE	PAL2040	Revised	900,00	OC4091
	HS23	Revised, repainted	4 500,00	OC5007
HYDRAULIC PRESS WITH BRAKE	PPS2050	Revised	22 000,00	OC4085
MANUAL LEVER-OPERATED SHEARS	CLP1C	Revised	190,00	OC4079
ROLLER SHEAR	CCM	Revised	320,00	OC4012
	CCMA	Revised	350,00	OC4013
BEADING ACCESSORY	ABH14-16-2040	Revised	350,00	OC4093
	BAH16-2040	Revised		
DOUBLE HINGE BENDERS	PALCD420	Revised	521,00	OC4066
CLINCHING PLIERS	PBD100	Revised	46,00	OC4082
SEAM FOLDER	PLI01K8	Revised	250,00	OC4086
	PLI01NM	Revised	94,00	OC4088
	PLI02NM	Revised	106,00	OC4089
TOOL TO CLOSE HEMS	OFP-180	Revised	160,00	OC4069
HAND EDGE ROLLERS	PLIMDC3-200	Revised	427,00	OC4068
	PLIMDC3-350	Revised		OC5003
	PLIMSC4-200	Revised	268,00	OC4084
	PLIM-SD4-040	Revised	182,00	OC5008
	PLIMSC-VAL	Revised		OC5004
FLARING TOOL	EVA-GAL80-100-VAL	Revised	480,00	OC5009

Vous souhaitez des renseignements complémentaires sur cette machine ?



Vous pouvez contacter le **02 47 65 47 65** (Du lundi au vendredi 08h00 /17h00)
ou envoyer un email à : sav@jouanel.com

PACK BALOUT / TOOLING	BALOUT	Revised	388,00	OC4077
	CBID	Revised		
	CBIG	Revised		
	MACGS	Revised		
	PATHR4K	Revised		
	PATHBL4K	Revised		
	PAR55	Revised		
	VVDS05	Revised		
	CGRO	Revised		
	CPIDQS	Revised		
	PBTRI100	Revised		
	CBIDS	Revised		



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SECOND HAND OFFER

N° OC4097

Ref. JOUANEL

CHS40060R

Gross price Excl. Tax

Price to be defined

Transport

Not included, possibility to quote the transport

Warranty

6 months, revised

Lead time

STANDARD EQUIPMENT

- Top blade holder and cutting angle control tilts between 0° 30' to 2° 3 depending on thickness
- 18 sheet metal clamping cylinders to ensure optimal sheet metal holding before and during cutting
- Manual blade clearance adjustment by buttons on the control box
- Power supply: 400V, three-phase, earth and neutral



The picture shown are not contractual

Hydraulic guillotine shear 4m x 6 mm

GENERAL CHARACTERISTICS

- Dimensions : 4730 x 2938 x 2000 mm
- Weight : 9 200 Kg

CAPACITIES

- Maxi steel S235 cutting capacity : 6 mm
- Adjustable cutting length: 4000 mm
- Distance between table and cylinders: 10 mm
- Adjustable cutting angle: 0.5 to 2.5 degrees
- Rear guide capacity: 20 to 1000 mm
- Maximum working pressure: 280 bar
- Main motor power: 11kW

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

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SECOND HAND OFFER

N° OC4090

Ref. JOUANEL	DPF153MHM
Gross price Excl. Tax	13 460 €
Transport	Not included, possibility to quote the transport
Warranty	6 months, revised
Lead time	

STANDARD EQUIPMENT

- Non-motorized and manual brake
- Manual hydraulic expansion of 470 to 560 mm



Open Side Decoiler

GENERAL CHARACTERISTICS

- Width : 1500 mm
- Maximum weight : 3 tons

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

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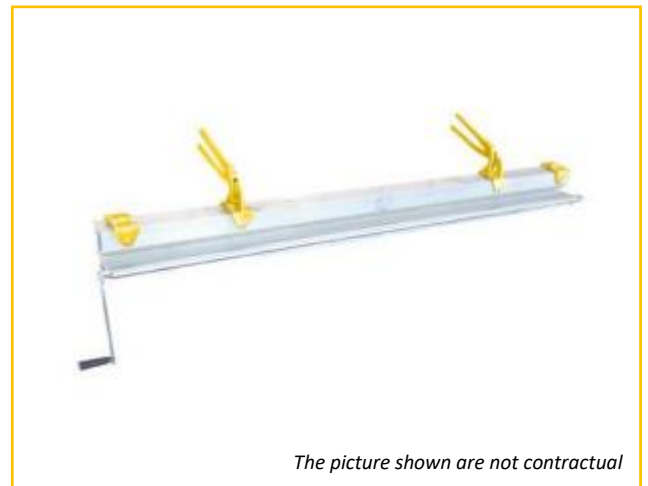
SECOND HAND OFFER

N° OC4091

Ref. JOUANEL	PAL2040
Gross price Excl. Tax	900 €
Transport	Not included, possibility to quote the transport
Warranty	6 months, revised
Lead time	Available

STANDARD EQUIPMENTS

- Lightweight and robust aluminum design
- Multifunctional : gripper, bend and flange
- Easily transportable to construction sites
- Equipped with 4 hinges between the gripper and the table ensuring perfect rigidity and folding hold
- Adaptable to trestles
- Equipped as standard with a baguette and a Ø13 mm rod
- 2 cranks : left and right



“Parisian” type manual bending machine for construction sites

GENERAL CHARACTERISTICS

- Useful bending length : 2000 mm
- Zinc capacity : 0.65 mm
- Bending depth on 2M : 100 mm
- No depth limit on 1M (between handles)
- Passage between handles : 1 070 mm
- Dimensions : 2 200 x 420 x 500 mm
- Net weight : 30kg
- Ø rod : 13 mm

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

Would you like more information about this machine?



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Ref. JOUANEL	HS23
Gross price Excl. Tax	4 500 €
Transport	Not included, possibility to quote the transport
Warranty	6 months, revised repainted
Lead time	To be defined

STANDARD EQUIPMENT

- Segmented clamp, table and deck in tempered steel
- Automatic locking of the clamp
- Adjustable deck in height to modify the radius and the used matter.
- Anvil to the right and left sides
- Adjustable height and pressure
- Pedal to clamp / let loose
- Two operating handles of the deck



Powerful and handy, this segmented folder is specially designed for folding works needing the realization of complexes forms.

GENERAL FEATURES

- Weight : 385 kg
- Dimensions in cm : 135 x 85

CAPACITIES

- Maximum folding length : 1,27m
- Maximum folding angle : 150°
- Stainless steel / aluminum 1050-H44 (mm) : 1,2 / 2,5
- S235JR steel capacity in mm : 2

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>



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SECOND HAND OFFER

N° OC4085

Ref. JOUANEL	PPS2050
Gross price Excl. Tax	22 000 €
Transport	Not included, possibility to quote the transport
Warranty	6 months, revised
Lead time	Available upon 1 week

STANDARD EQUIPMENT

- Front metal sheet support 500mm, adjustable for work comfort
- Rear stopper placed on slide for pieces of small width
- Touchscreen numeric command with management of the Y and X axes, possibility to create a program, save it and update it with a USB key
- Punching of 86° radius 0,6 mm, 550 mm long and / or 800 mm depending on the model
- Control by pedal
- 400V Power supply three-phased + neutral



Reliable, the hydraulic press brakes is equipped of a torsion bar, widely dimensioned assuring a good parallelism of the movable slider during the pressure lowering.

GENERAL FEATURES

- Weight : 3 100 kg
- Dimensions (mm) : 2550 x 1450 x 1950

CAPACITY

- Folding useful length : 2,20 m
- Folding capacities : 50 tons maximum

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

Would you like more information about this machine?



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SECOND HAND OFFER

N° OC4079

Ref. JOUANEL	CLP1C
Gross price Excl. Tax	190€
Transport	Not included, possibility to quote the transport
Warranty	6 months, revised
Lead time	Available

STANDARD EQUIPMENT

- Counter spring on the superior blade
- Inferior blade of 150 mm long x 10 mm thick
- Manual blank-holder
- Operating lever



The pictures shown are not contractual

Workbench manual lever-operated shears

CAPACITIES

GENERAL FEATURES

- Weight : 12 kg
- Dimensions in mm : 280 x 110 x 640
- Lower blades' height in mm : 125 x 10

- Cutting galvanized steel on the whole length : 2 mm
- Flat iron in galvanized steel in mm : 60 x 3
- Round iron in galvanized steel in mm : 8
- Movement transmitted by rod

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

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Ref. JOUANEL

CCM

Gross price Excl. Tax

320 €

Transport

Not included, possibility to quote the transport

Warranty

6 months, revised

Lead time

Available

STANDARD EQUIPMENT

- Aluminum body, easy to handle and sturdy
- Tempered steel rollers for a better lifetime
- Guide rail and grip handle guaranteeing cutting accuracy

MORE AVAILABLE



The picture shown are not contractual

Roller shear

GENERAL FEATURES

- Capacity :

Zinc	0,8 mm
Steel	0,7 mm
Aluminum 1050-H44	0,8 mm

COMPATIBLE MACHINES

- PBS2040 - 2540
- PCH1020
- PCL1020 - 1020A
- PCX1020
- PCX2040 - 2040A - 2540 - 3040 - 3080
- PZA2040 - 2040A
- PZX2040 - 2540

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

Would you like more information about this machine?



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SECOND HAND OFFER

N° OC4013

Ref. JOUANEL

CCMA

Gross price Excl. Tax

350 €

Transport

Not included, possibility to quote the transport

Warranty

6 months, revised

Lead time

Available

STANDARD EQUIPMENT

- Aluminum body, easy to handle and sturdy
- Tempered steel rollers for a better lifetime
- Guide rail and grip handle guaranteeing cutting accuracy

MORE AVAILABLE



The picture shown are not contractual

Roller shear

GENERAL FEATURES

- Capacity :

Zinc	0.8 mm
Steel	0.63 mm
Alu	0.8 mm

COMPATIBLE MACHINES

- All folders with a CCMA compatible rail

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

Would you like more information about this machine?



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SECOND HAND OFFER

N° OC4093

Ref. JOUANEL

ABH14-16-2040 (Ø16 mm stick included)

Gross price Excl. Tax

350 €

Transport

Not included, possibility to quote the transport

Warranty

6 months, revised

Lead time

Available

STANDARD EQUIPMENT

- Geared-down beading accessory with 16 mm Ø stick



The picture shown are not contractual

Gear reduction system to make very regular beads without effort and 16mm Ø stick for geared-down beading accessory

CAPACITIES

Stick Ø		Ø 14	Ø 16
Maximum thickness (mm)	Zinc / Copper	0.65	0.8
	Stainless steel	0.4	0.5
	Steel galvanized	0.5	0.6

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

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You can contact +33 2 47 65 47 65 5 (from Monday to Friday 08h00 / 17h00) or send an email to: sav@jouanel.com

Ref. JOUANEL

PALCD420 (Double hinge dripe hedge benders)

Gross price Excl. Tax

521 €

Transport

Not included, possibility to quote the transport

Warranty

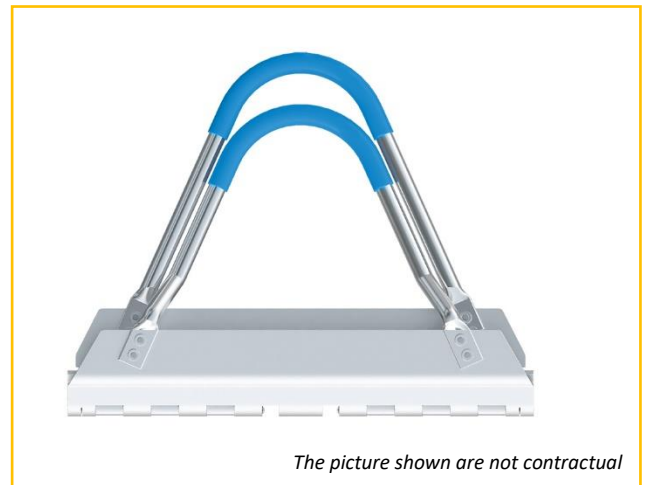
6 months, revised

Lead time

Available

STANDARD EQUIPMENT

- An innovative 2-axis clamping and bending system
- A single clamp replaces the straight clamp and the angled clamp
- Only one positioning to fold down the drip edge, maximum time saving
- Easy and reproducible folding, without marking
- Suitable for standing seam trays made with 500 and 650mm coils
- Weatherproof clamp, made of stainless steel and aluminum



The picture shown are not contractual

This new innovative system of folding machines with double fold drip edges allows rapid shaping of the drip edge at the level of the sewer strip in a standing seam.

GENERAL FEATURES

- Dimensions: L. 420mm x H.355mm
- Open length: 520 mm
- Weight: 1790g

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

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SECOND HAND OFFER

N° OC4082

Ref. JOUANEL	PBD100
Gross price Excl. Tax	46€
Transport	Not included, possibility to quote the transport
Warranty	6 months, revised
Lead time	Available

STANDARD EQUIPMENT

- Right clamp
- Fold width : 100 mm
- Fold depth : 100 mm
- Crossed-hinge
- PVC-coated handle for a comfortable use



Right clenching pliers

GENERAL FEATURES

- Tool overall length : 270 mm
- Tool overall width : 100 mm

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

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Ref. JOUANEL

PLI01K8

Gross price Excl. Tax

250€

Transport

Not included, possibility to quote the transport

Warranty

6 months, revised

Lead time

Available

STANDARD EQUIPMENT

- Leaves no trace on pre-patinated and pre-lacquered sheets
- Made with non-oxidizing materials
- Handy clamp, compacts and designed especially for quality achievement
- Sturdy, the folder is perfect for starting seam for short facades or with difficult access



Extremely sturdy, light and handy, this tool is designed to close the first seam of standing seams' trays. It's ideal for heads' link fixation, short facades or difficult access.

GENERAL FEATURES

- Weight : 2,2 kg

CUT CAPACITIES

- Working width : 250 mm
- Closing seam width : 180 mm
- Maximum width of utilization :
 - Aluminum, copper, zinc : 0,8 mm
 - Steel : 0.8 mm
 - Stainless steel : 0.5 mm

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

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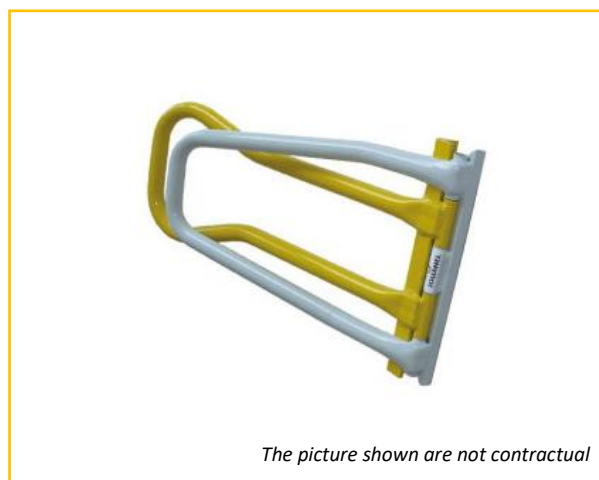
SECOND HAND OFFER

N° OC4088

Ref. JOUANEL	PLI01NM
Gross price Excl. Tax	94€
Transport	Not included, possibility to quote the transport
Warranty	6 months, revised
Lead time	Available

STANDARD EQUIPMENT

- For standing seam profile trays
- Enables a rapid and economic implementation



Allows to close the 1st seam of trays in standing seam, roofing or cladding

GENERAL FEATURES

- Weight : 1 930g
- Dimensions : 390 mm x 220 mm

FOLDING CAPACITY

- Working width : 220 mm

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

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SECOND HAND OFFER

N° OC4089

Ref. JOUANEL	PLI02NM
Gross price Excl. Tax	106€
Transport	Not included, possibility to quote the transport
Warranty	6 months, revised
Lead time	Available

STANDARD EQUIPMENT

- For standing seam profile trays
- Enables a rapid and economic implementation



2nd seam folder of trays in standing seam, roofing or cladding

GENERAL FEATURES

- Weight : 2 240g
- Dimensions : 450 mm x 220 mm

FOLDING CAPACITY

- Working width : 220 mm

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

Would you like more information about this machine?



You can contact +33 2 47 65 47 65 5 (from Monday to Friday 08h00 / 17h00) or send an email to: sav@jouanel.com

Ref. JOUANEL

OFP-180

Gross price Excl. Tax

160 €

Transport

Not included, possibility to quote the transport

Warranty

6 months, revised and repainted

Lead time

Available

STANDARD EQUIPMENT

- Folds evenly along the whole length, starting from a 135° fold
- Closes hems at 180° in just one run
- A real time saver
- Capacity of folding 0.8 mm steel
- 4 sets of rollers
- adjustable upper roller in position and depth
- 2 adjusting wheels
- 2 grip handles



The picture shown are not contractual

Starting with a 135° seam, the OFP-180 tool enables you to seam at 180° in just one quick and comfortable run, thanks to its 4 sets of rollers

GENERAL FEATURES

- 4 sets of rollers
- Adjustable upper roller in position and depth
- Capacity steel : 0.8 mm
- Net weight : 1.8 kg

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

Would you like more information about this machine?



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SECOND HAND OFFER

N° OC4068

Ref. JOUANEL

PLIMDC3-200

Gross price Excl. Tax

427 €

Transport

Not included, possibility to quote the transport

Warranty

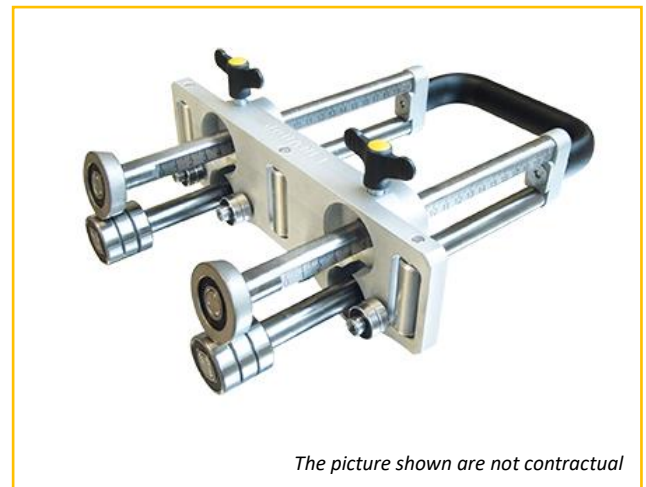
6 months, revised

Lead time

Available

STANDARD EQUIPMENT

- Seams on large lengths
- 3 rolls for a better guidance
- 2 folder rollers made of treated steel, inclined at 10°
- Monobloc body in anodized stainless steel
- Columns, rolls and axis made of stainless steel
- Graduations in mm, indelible laser engraving
- Fast locking edge height by 2 butterfly handles



Its large coated handle allows a very good handling of the tool and its 2 folder rollers improve the stability of the sheet and the quality of folding on some edges of large dimension.

GENERAL FEATURES

- 3 rolls edge height : 5 to 200 mm
- Weight : 3 075 g

FOLDING CAPACITY

- Zinc and aluminum : 1.0 mm
- Copper : 0.8 mm
- Steel : 0.7 mm
- Stainless steel : 0.5 mm

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

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SECOND HAND OFFER

N° OC5003

Ref. JOUANEL

PLIMDC3-350

Gross price Excl. Tax

€

Transport

Not included, possibility to quote the transport

Warranty

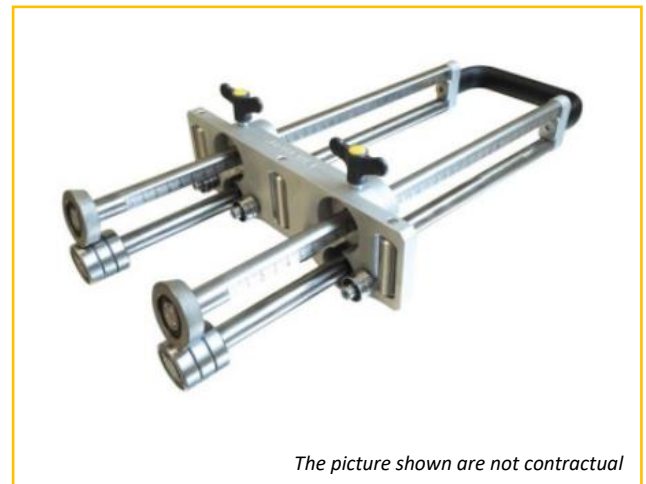
6 months, revised

Lead time

Available

STANDARD EQUIPMENT

- 3 guide rollers
- 2 Treated steel brake rollers
- One-piece body aluminum, machined and anodized
- Graduations in mm, indelible laser engraving
- Double lifting height lock by butterfly handles
- Sheathed handle
- Fabric storage pocket



Its large coated handle allows a very good handling of the tool and its 2 folder rollers improve the stability of the sheet and the quality of folding on some edges of large dimension.

GENERAL FEATURES

- Double column
- 3 guide rollers
- Edge height from 5 to 350 mm

CAPACITES

Zinc / aluminum	1.0mm
Copper	0.8mm
Steel	0.7mm
Stainless steel	0.5mm

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>



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Ref. JOUANEL

PLIMDC4-200

Gross price Excl. Tax

268 €

Transport

Not included, possibility to quote the transport

Warranty

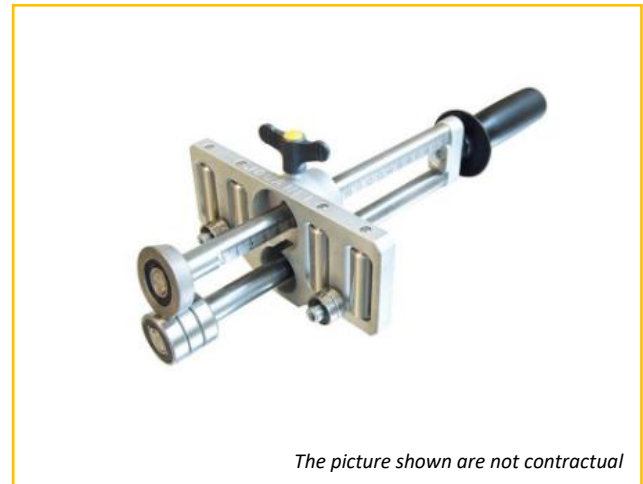
6 months, revised

Lead time

Available

STANDARD EQUIPMENT

- For straight or curved sheets
- 4 guide rolls
- Folder roller made of hardened steel, inclined at 10°
- Graduations in mm, indelible laser engraving
- Fast locking of edge height by butterfly handle
- Handle enabling to keep a correct handling of the tool, even with a maximum edge height



Hand edge rollers with single column, 2 guide rolls enabling to make seams and counter-seams with small and large lengths from 5 to 200 mm of height and up to 100°. It is also possible to use these edge rollers on curved parts.

GENERAL FEATURES

- 2 rolls edge height : 5 to 200 mm
- Weight : 1 665 g

FOLDING CAPACITY

- Zinc / Aluminum : 1.0 mm
- Copper / steel : 0.8 / 0.7
- Stainless steel : 0.5 mm

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

Would you like more information about this machine?



You can contact +33 2 47 65 47 65 5 (from Monday to Friday 08h00 / 17h00) or send an email to: sav@jouanel.com

Ref. JOUANEL

PLIMSD1-040

Gross price Excl. Tax

182 €

Transport

Not included, possibility to quote the transport

Warranty

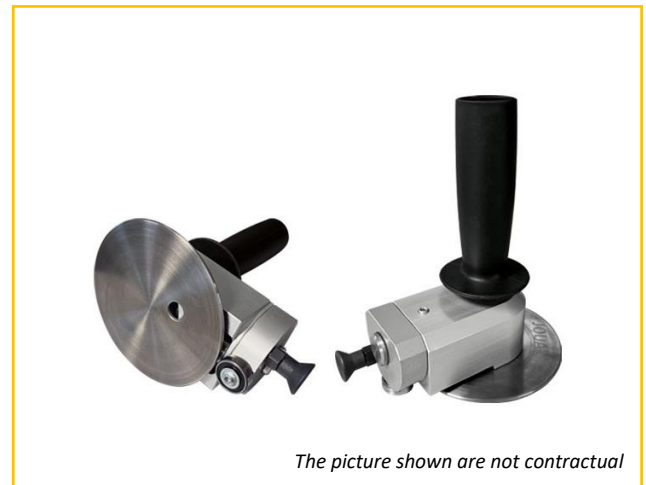
6 months, revised and repainted

Lead time

Available

STANDARD EQUIPMENT

- Single-piece body made of aluminum, machined and anodized
- 1 roll in stainless steel
- 1 folder roller made of 100-mm diameter hardened steel
- Removable handle
- Fabric storage pocket



Single disk hand edge roller equipped with a disk and a disengageable guide roll to make 180° hems.

CAPACITIES

- Weight : 630 g

OPTIONS

- High edge : 8 to 40 mm
- Bending :

Zinc / aluminum	1.0 mm
Copper	0.8 mm
Steel	0.7 mm
Stainless steel	0.5 mm

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

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Ref. JOUANEL

PLIMSC-VAL

Gross price Excl. Tax

€

Transport

Not included, possibility to quote the transport

Warranty

6 months, revised

Lead time

Available

STANDARD EQUIPMENT

- Injected polypropylene case,
- Black rusticated foam 10+40mm, in the lid
- Double lid handles and bottom
- 2 clip clasps



The picture shown are not contractual

Single-column PLIMSC transport case and for PLIMSD1-040

GENERAL FEATURES

- Weight : 1 100 g
- Dimensions : 340 mm x 160 mm x 300 mm

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>

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SECOND HAND OFFER

N° OC5009

Ref. JOUANEL

EVA-GAL80-100- VAL

Gross price Excl. Tax

480 €

Transport

Not included, possibility to quote the transport

Warranty

6 months

Lead time

Available

STANDARD EQUIPMENT

- Carrying case
- Flaring unit \varnothing 80
- Flaring unit \varnothing 100
- A perfectly adjusted fit for joining pipes
- Adjustable flaring depth
- Flaring rollers with needle bearings
- Mounted on an aluminum unit
- Usable on copper, zinc, stainless steel and aluminum pipes
- Adaptable without tools on all screwguns



Easy to use directly on the worksite, flaring units for downpipes make it possible to easily and evenly electric welded (ERW) downpipes.

GENERAL FEATURES

- Flaring depth max : 100 mm max
- Flaring rate : between 150t/ min and 500 t/ min
- Max capacity 400 N/mm² steel and stainless steel : 0.5 mm
- Max capacity zinc / ¼ hard copper : 0.8 mm
- Net weight of set with carrying case : 3.7 kg

Offer available on our website: <https://www.jouanel.com/en/page/second-hand-machines.php>



Would you like more information about this machine?

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Ref. JOUANEL

PACK BALOUT AND TOOLING

Gross price Excl. Tax

388 €

Transport

Not included, possibility to quote the transport

Lead time

Available

STANDARD EQUIPMENT

- **BALOUT** x1 : Luggage for tools in reinforced textile, 18 pockets
- **CBID** x1 : Shape and straight cutting snips, cut to the right, 280mm
- **CBIG** x1 : Shape and straight cutting snips, cut to the left, 280mm
- **MACD** x1 : Right slater's hammer, wooden handle, wide peen
- **PATHR4K** x1 : Red tracing powder of high quality, 4 kg
- **PATHBL4K** x1 : Black tracing powder of high quality, 4 kg
- **PAR55G** x1 : Cutting punching clamp for slates, blade of 55 mm
- **VVDS05** x2 : stretcher for straps 10 to 20 mm wide
- **CGRO** x2 : Oblong nibbler shear 35 x 3 mm
- **CPIDQS** x1 : Shear pass sheeting pelican-shaped QS, with spring
- **PBTRI100** x1 : Triangular clinching pliers, 100 mm, 100 mm depth



CBID and CBIG : Designed for small cuts of complexes forms – Counter spring removable and PVC coated handles

MACGS : Tool forged and polished – Wide peen for a better hand release – Sharp tip allowing to put holes in the slate to nail it – Nail-puller

BALOUT : Maximum weight : 15 kg – Velcro fastener – Size (mm) : 520 x 260 x 250 – Transport bar with foam

PATHR4K : Red powder of high quality – Made in France – Storage in jug

PATHBL4K : Blue powder of high quality – Made in France – Storage in jug

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PAR55G : Cuts' width : 7 mm maximum – Punching diameter : 3,2 mm – Shearing length : 2,8 mm – Graduation of 60 mm – The blades, matrices, punching, springs and handles are interchangeable

VVDS05 : Width of stretcher for straps : 10 to 20 mm – Width : 0,5 mm – Useable on stainless steel, galvanized steel coated, aluminum and blued steel

CGRO : Adjustable cuts' width with a simple setting – Oblong's size : 35 x 3 mm – Zinc and aluminum capacity : 0,8 mm / steal : 0,6 mm

CPIDQS : Blades and branches forged – Long and strong blades to ease the continuous strikes – Stopper anti-pinching fingers – Counter spring removable – Capacities : steel : 0,6 mm; copper / aluminum : 1,2 mm, stainless steel : 0,4 mm

PBTRI100 : Versatile clamp – Crossed-hinge for more strength – Fold width : 100 mm – Handle PVC-coated for a comfortable utilization.

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